

Work Order ID 53182

October 26, 2009 10:12:28 AM



Page 1

Item ID: D3417-3

Accept



Setup Start



Revision ID: D

Stop



Item Name: Washer

Start Date: 26/10/2009 Start Qty: 50.00



Cust Item ID:

Required Date: 03/11/2009 Req'd Qty: 50.00



Customer:

Reference:

Run Start



Approvals:

Process Plan: PA

Date: 09-10-26

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3417

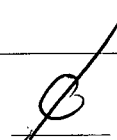
Rev E

100

0.00

09.11.10

53



DOOSAN LATHE

Doosan

Memo

0.00

Doosan Lathe

1-Turn as per Folio FA594 Rev: AA & Dwg D3417 Rev: D ☐ 2-Deburr

110

0.00

09.11.10

53



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

120

0.00

09/11/09

53



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

Work Order ID 53182

October 26, 2009 10:12:28 AM



Page 2

Item ID: D3417-3

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Cust Item ID:

Required Date: 03/11/2009 Req'd Qty: 50.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location:

90

0.00



Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/11/10 153

09/11/10
ME
09-11-10

Picklist Print

October 26, 2009 10:12:31 AM

Page 1

Work Order ID: 53182

Parent Item: D3417-3RevD

Parent Item Name: Washer


Start Date: 26/10/2009

Required Date: 03/11/2009

Start Qty: 50.00

Required Qty: 50.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MDELNR1.2500		Purchased	No			100	f	12.2200	1.5579			
												
DELNR ROUND BAR 1.25"												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

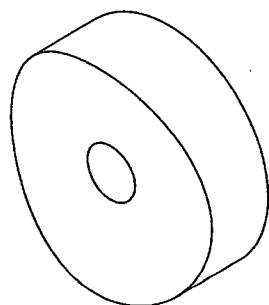
12.22

110256

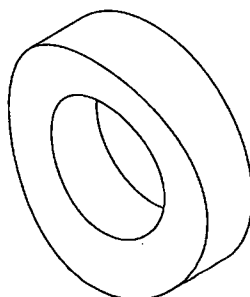
12.22

2.316

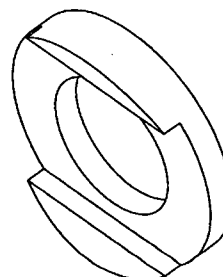
Handwritten signature and date: 09-11-10



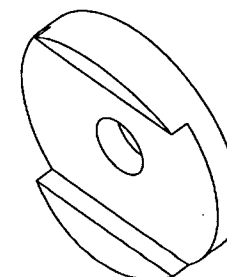
D3417-1 WASHER



D3417-3 WASHER



D3417-5 WASHER \triangle



D3417-7 WASHER \triangle

RELEASED
06/15/12

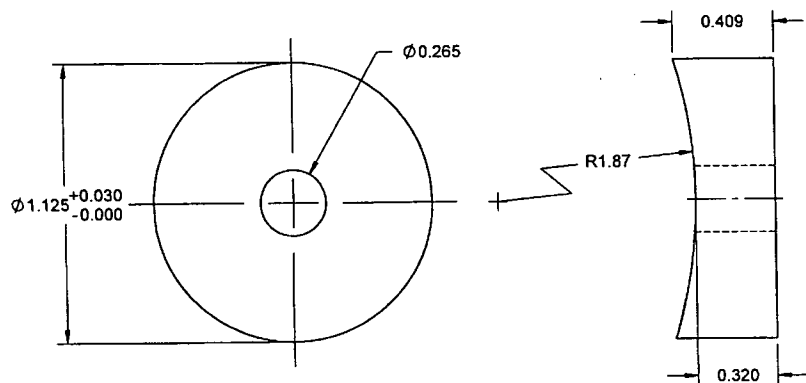
NOTES:

- 1) MATERIAL: BLACK DELRIN II 150E OR ACETRON GP ACETAL, ROD
REF DART SPEC M-DELRIN-R
OR BLACK DELRIN II 150E OR ACETRON GP ACETAL, BAR
REF DART SPEC M-DELRIN-B
OR BLACK DELRIN II 150E OR ACETRON GP ACETAL, SHEET
REF DART SPEC M-DELRIN-S
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3417-1, 0.02 lbs
D3417-3, 0.01 lbs
D3417-5, 0.01 lbs
D3417-7, 0.01 lbs

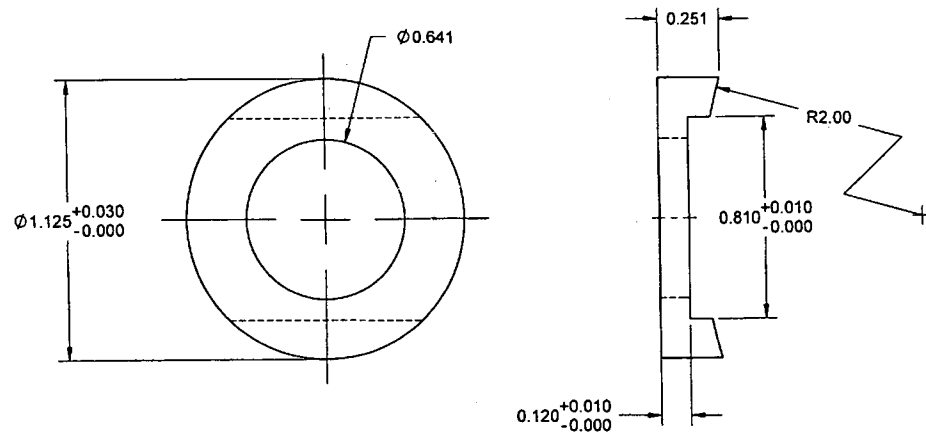
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 53182
138 0910-25

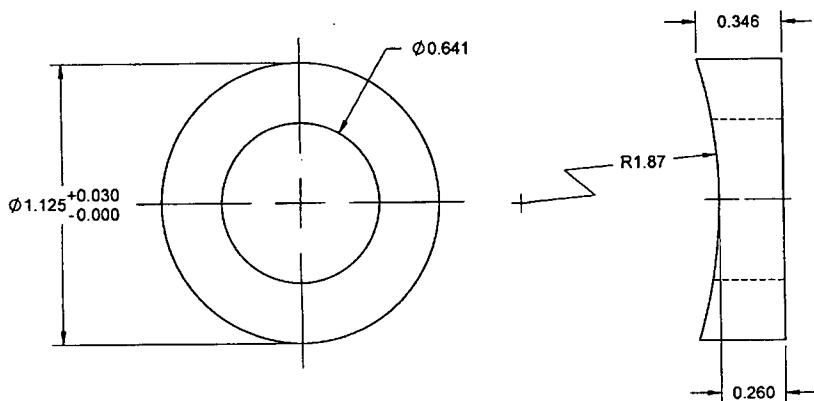
E	ADD D3417-7 (ZN A2-2)	RF	09.06.30
D	ADD -S WASHER (ZN B2-1, B2-2); REFORMAT TO "B" SIZE & UPDATE TO CURRENT STANDARDS; REASON: INSTALLATION OF NEW TOW RING	AJS	08.07.08
C	REMOVE CBORE, WIDEN	PH	05.06.30
B	CHANGE TO ROUND WASHER	PH	05.06.10
A	NEW ISSUE	PH	05.03.31
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. D
MFG. APPR.	<i>[Signature]</i>	D3417	SHEET 1 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	WASHER	NTS
DATE	09.06.30	COPYRIGHT © 2005 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	



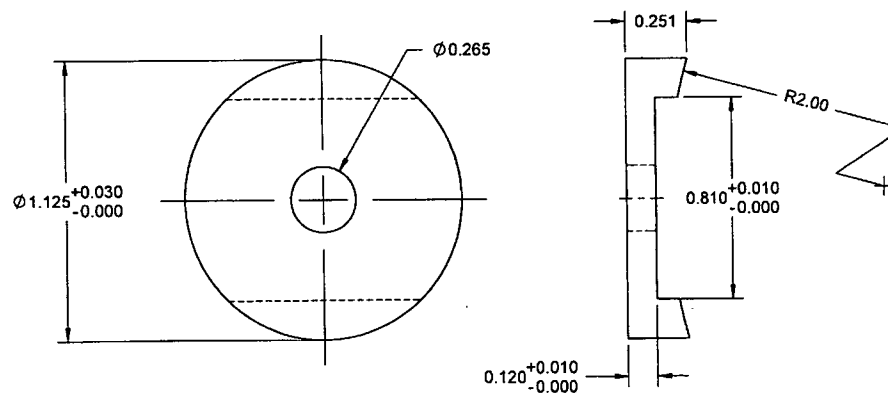
D3417-1 WASHER



D3417-5 WASHER \triangle



D3417-3 WASHER



D3417-7 WASHER \triangle

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WORK ORDER
NO. 53182

RELEASED
20/15/18

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO. D3417	REV. D
MFG. APPR.	<i>[Signature]</i>	TITLE WASHER	SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	SCALE NTS	
DE APPR.	<i>[Signature]</i>	COPYRIGHT © 2005 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DATE	09.06.30		